

**ADDENDUM TO INSTALLATION INSTRUCTIONS FOR OUTDOOR INSTALLATIONS**

The following instructions and tips apply when installing the Synlawn Putting Green in outdoor 'in ground' applications i.e. when installing the Synlawn Green in a lawn area.

**1. Subbase** (area underneath GreenMaker black base panels)

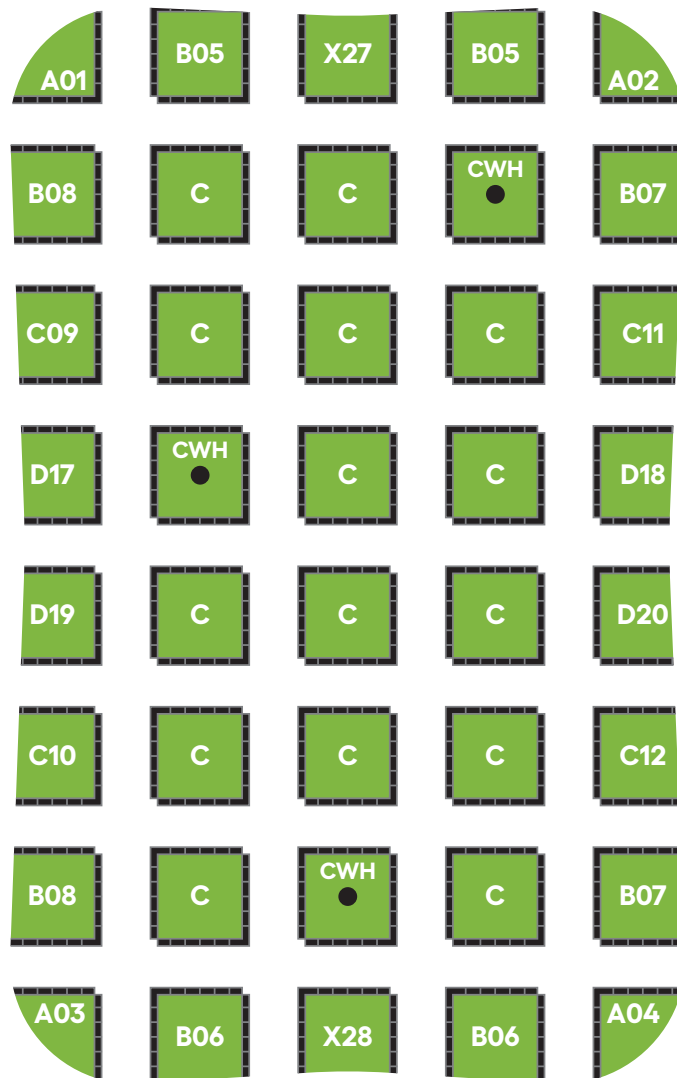
- Pick an area that has good drainage. Avoid areas where water pools and collects.
- Remove all sod and grass.
- For best results, use crushed stone as a subbase material and compact.
- Sand and/or dirt can also be used as subbase material. Be sure to compact with plate tamper or roller to a firmness that won't show heel or footprints.
- You can create contours and undulations with the crushed stone or sand. \*\*\*Be sure to make the contours smooth so that the complete underside of all the panels is touching the subbase.

**2. Base panels/Turf roll out**

- Assemble base panels on top of subbase per regular installation instructions.
- Unroll turf per regular installation instructions.

**3. Outdoor finishing**

- Use 'U' shaped landscape spikes, available from Home Depot or similar around outside perimeter of putting green to hold turf in place.
- Place 'U' shaped landscape spikes approximately 3" up the taper from the outside edge of the putting green. Place spikes approximately every 12" around the outside of the green.
- Be sure that the spike go through the base material and then hide the spikes down in the fringe.
- Lastly, backfill grass, sod, mulch, stone or other finishing material over the outer edge (about 2") of the putting green to make an attractive transition from putting green to surrounding areas.



For short game tips  
 check out these videos  
[www.synlawn.com/videos](http://www.synlawn.com/videos)



# INSTRUCTIONS FOR ASSEMBLY FOR STOCK #G1016-0000-SP-1016



## GREENMAKER PUTTING GREEN SYSTEM



### Stock #G1016 comes with the following:

Number of boxes	1
Number of rolls of synthetic turf	1

### Contents of boxes:

- ✓ 40 Base Panels
- ✓ 3 Cups
- ✓ 3 Hole Marker Flags
- ✓ 1 Bag Containing Dowel Pins
- ✓ Assembly Instructions

## Assembly instructions:



Steps 1-4

**Step 1:** Remove base panels from boxes.

**Step 2:** If possible, unwrap and unroll synthetic turf surface.

**Step 3:** Per attached piece diagram, place pieces in numbered order.

**Step 4:** To attach base pieces together, follow the diagram on the back page.

- Row 1:** Start with panel - A01. Place panel - B05 next to panel A01, slide together and insert pegs. Place panel - X27 next to panel B05, slide together and insert pegs. Continue with panels - B05 and A02.
- Row 2:** Below panel - A01, insert panel - B08. Proceed with two core panels, CWH, and the B07 panel.
- Row 3:** C09, 3 core panels, C11.
- Row 4:** D17, CWH, 2 core panels, D18.
- Row 5:** D19, 3 core panels, D20.
- Row 6:** C10, 3 core panels, C12.
- Row 7:** B08, core panel, CWH, core panel, B07.
- Row 8:** A03, B06, X28, B06, A03.

Do not place pins in holes that are on the tapered sections. Only use pins in the holes that are on the flat sections.

\*Use needle nose pliers to remove dowel pins when disassembling GreenMaker™.



Step 5

**Step 5:** Next, place synthetic turf on top of base units making sure that the holes in the turf align with the holes in the base unit. To help this process make sure the 'X' on the bottom of the turf is on the same side as the 'X' on the base unit.



Step 6

**Step 6:** Place plastic cups into greens. Screw metal base onto the pin. Install flag on top of the pin and secure in place with black knob.



Step 7

**Step 7:** Place pins into cups and enjoy!

